FINAL REPORT

for

ULTRAVIOLET IMAGE CONVERTER TUBE DEVELOPMENT

(20 December 1964 - 20 August 1965)

Contract No.: NAS5-9111

Prepared by

Electro-Mechanical Research, Inc. Princeton, New Jersey

for

National Aeronautics & Space Administration Goddard Space Flight Center Greenbelt, Maryland

> R. E. Friebertshauser Project Engineer

Martin Rome Director, Research & Development

FACILITY FORM 602

(THRU)

(CATEGORY)

SUMMARY

The development of a magnetically focused, uv sensitive, image converter tube is described. Included is a description of envelope design, cathode characteristics, test results and packaging details.

The basic design goals of high resolution, linearity and "solar blindness" have been met by the proposed design. The radiant gain was lower than anticipated due to the use of the high resolution phosphor.

The 10^4 difference in response between 1216 Å and 3000 Å was achieved with a CsI photocathode; some improvement in solar blindness could be obtained by using KBr cathodes at some sacrifice in peak Q.E. at 1216 Å. The use of a fiber optic output window would make possible more versatile optical coupling to other readout devices.

TABLE OF CONTENTS

			Page No.
INT	RODUC	ΓΙΟΝ	1
1.	Tube	Design	1
	1.2 1.3	Envelope Design Window Support and Seal Lithium Fluoride Window Phosphor Output 1.4.1 Resolution 1.4.2 Phosphor	1 2 2 3 3 3
2.	Tube	Processing	4
3.	Tube	Test	4
	3.2 3.3	Spectral Response Resolution Linearity Gain	4 4 5 6
4.	Packa	aging	7
		Potting Magnet	7 7
CON	CLUSIC	ON	8

LIST OF ILLUSTRATIONS

- 1. Envelope drawing.
- 2. Spectral response P-11 phosphor.
- 3. a, b, c Spectral response curves of assembled tubes.
- 4. Drawing of tube resolution-linearity fixture.
- 5. Tabulation of tube resolution versus signal position on photocathode.
- 6. Microphotograph of operating tubes.
- 7. Photographs of operating tubes.
- 8. Tabulation of input-output signal linearity.
- 9. Plot of input-output signal linearity.
- 10. Differential magnification.
- 11. % Non-linearity of tubes D-930 and D-931.
- 12. Tabulation of gain for uv image converter tube.
- 13. Magnet field strength variation.

INTRODUCTION

The development of an Image Converter Phototube for the Far Ultraviolet is described. This tube has high resolution capability and to meet this requirement uses magnetic focusing. A solar blind photocathode of CsI is employed to achieve 10^4 attenuation of 3000 % response contrasted with the high uv quantum efficiency at 1216 %. Compactness of packaging was achieved without adversely degrading the linearity of the output image.

1. TUBE DESIGN

1.1 Envelope Design

The specifications of resolution at 50 lp/mm minimum and plano-parallel surface window configuration determined the need for a magnetic focus tube design. In addition, at the operating voltage of 20-30 kv required for adequate gain, some method of achieving a uniform potential distribution along the axis of the tube was dictated to provide linearity and prevent envelope wall charging. The obvious means of achieving this latter requirement was the use of the parallel kovar-glass ring design outlined in the original The mechanical fabrication techniques have been proposal. perfected for the EMR photomultiplier tubes and the design make possible a very rugged, mechanically reliable tube. The image converter tube design as initially conceived was based on a 1 kv potential gradient per ring which would require 19 rings for 20 ky operation. Since it was assumed that dividing resistors would be required to establish the proper voltage gradient along the rings, 80-500 volt resistors would be needed to divide 20 kv with a 100% safety factor. basis of resistor reliability, this design concept appeared

undesirable and an alternative method was sought to achieve the proper voltage distribution. It was on this basis that some effort was devoted to achieve an internal voltage distribution by means of evaporated metallic rings bridged by an evaporated resistive array. This effort was in parallel with the kovar-glass ring design effort. Some success was achieved with the internal resistor design but at the time this technique was developed it was determined that resistors were not required for voltage division along the kovar rings and no further effort was devoted to the evaporated technique. The voltage division is accomplished by the inherent resistivity of the 7052 glass spacer rings.

Once the basic design concept was established it was only necessary to establish a length which would provide proper voltage insulation between rings and permit operation at 20-30 kv. Experimental tubes were constructed to evaluate 5, 7 and 9 ring structures; with data obtained on these tubes the final design was established at 7 rings and an overall length of 3.66 inches. A cross-section of the envelope is illustrated in Figure 1.

1.2 Window Support and Seal

The LiF window sealing technique using silver chloride, as used on the uv photomultiplier tube, was used without modification. No trouble was experienced in this area. An additional ring was added to the photocathode window support to achieve a uniformly flat potential field beyond the active cathode diameter to minimize non-linear distortion at the cathode surface. Electrostatic field plots verified the expected advantages to be gained by the addition of this field flattening ring. The improvement can also be observed in comparison of tubes made with and without the ring.

1.3 <u>Lithium Fluoride Window</u>

The first tubes assembled used cleaved LiF windows since ultimate resolution was not needed in the early development phase.

As the development progressed, increased attention was devoted to the window configuration and transmission. The cleaved windows had transmissions of 50-52%. The first polished windows varied in transmission between 40 and 44% at 1216 Å, and there was some suspicion that the polishing operation was in some manner causing reduced transmission. The next crystals used were polished on one side only and the transmission of these crystals varied between 51 and 54% at 1216 Å. Recently three cleaved crystals were initially measured at 64-68%, returned for polishing of one side and subsequent transmission measurements indicated a transmission improvement to 66-70% at 1216 Å. This would indicate that the particular LiF boule used determines the transmission of windows cut from it.

1.4 Phosphor Output

1.4.1 Resolution

The resolution requirement for this tube dictated the use of the highest resolution P-11 phosphor available. Experience gained with the use of Reidel-de Haen phosphor indicated capability of 100-120 1p/mm at some sacrifice in efficiency because of the smaller "grain" size. Measurement performed on a typical plate used on the uv converter tube indicated 112 1p/mm.

1.4.2 Phosphor

A P-11 phosphor is used in the uv image converter. This phosphor is composed of ZnS:Ag and has a nominal efficiency of 10%; however, the use of the Reidel-de Haen material to achieve high resolution results in a lower efficiency because of the finer grain size. As shown in Figure 2, the spectral response is peaked at 4600 Å.

2. TUBE PROCESSING

The uv converter tubes are processed on a vacuum manifold pumped by both a Vac-Ion and Hg diffusion pumps. The silver chloride window seal limits bakeout temperature to 300°C which is performed overnight for a total of 15 hours. Photocathode processing is performed at approximately 1 x 10^{-9} Torr. The tube is operated with voltage after the nickel substrate deposition and after final photocathode processing. Tube aging is performed progressively from 10 kv to 30 kv for a 30-minute period. No detectable gas evolution is noted during tube aging and normally no spurious background or flashing is seen. The on-system aging permits evaluation of image linearity.

TUBE TEST

3.1 Spectral Response

During the initial development stages of this project, the CsI cathodes were processed for maximum response at 2537-3000 Å to facilitate testing. The spectral response curves of all three tubes measured are shown in Figure 3-a,-b, -c. The longer wavelength response can be controlled during processing, and it was determined that extreme solar blindness could be achieved by keeping the nickel substrate as thin as possible yet continuous to the extreme window edge for electrical contact. The tube is operated after nickel deposition with uv illumination to determine that complete coverage of the photocathode surface has been achieved. Processing of the final tubes (D-930 and D-931) indicate the feasibility of meeting the design goal that 3000 Å response be down by a factor of 104 or better from the 1216 Å figure.

3.2 Resolution

Operation of the first processed tube indicated that resolution measurements would be difficult because of the lower sensitivity at the uv wavelengths suitable for non-vacuum operation.

The photocathode window thickness of 3.8 mm precludes the possibility of using the test pattern against the window with collimated uv radiation because at a distance suitable to eliminate image spread the uv is too weak to permit visual observation.

Various combinations of uv sources, quartz-sapphire lens, and parabolic collimators were tried to increase the uv intensity at 1849 A - 2537 A without success. It was then decided to process a tube with a Rb₂Te photocathode to obtain sufficient sensitivity at 2537 $^{\circ}$ air path to permit resolution measurements. This tube, designated D-933, made possible resolution measurements using the equipment as illustrated in Figure 4. as a function of resolution pattern position on the cathode was measured and is illustrated in Figure 5. These measurements were performed by reducing the aperture of a 1/2" diameter quartz plano-convex lens to 1/16". Visually element 4 of group 5 was resolved (2 x 45.6 = 91 l_p/mm). The image quality without the aperture was degraded to the extent that proper resolution could not be obtained because of the poor optical A 2:1 image minification was realized so that the bimetal resolution test pattern was not limiting. tion of the test pattern and description is included in the appendices (Figures I through IV). Microphotographs were taken by means of a lensless shutter attachment to a Polaroid camera using Polaroid type 510 film (ASA 10,000).

These photographs, because of the low light level involved, do not reproduce the resolution visually seen through the microscope. Typical photographs are shown in Figure 6.

3.3 Linearity

The equipment used for resolution measurement was also used in linearity measurements. The resolution test pattern was replaced by a screen pattern having a "cross" pattern at the center. The microscope is equipped with a reticule which permits centering of the cross pattern image. The tube was moved with respect to the fixed light spot image-microscope

combination so that image rotation and non-linearity could be measured on a point-by-point basis. Since the screen pattern dimensions are known, displacement of the image in rotation, magnification, or non-linearity can be measured. A microphotograph of the test pattern is illustrated in Figure 6 and in photographs of operating tubes shown in Figure 7.

Linearity data for tubes D-930 and D-931 operated in the permanent magnet is shown in Figures 8 through 11.

3.4 Gain

Gain has been measured two ways: (1) by a multichannel analyzer readout of single electron events from a photomultiplier tube coupled to the phosphor output plate and (2) by ratio of photocurrents of a photomultiplier coupled to the image tube. The accuracy of Method 1 is in question because of poor channel resolution and the decay time of the P-11 phosphor involved. The results obtained in Method 2 are outlined in detail.

Radiant gain, Gr, of the uv image converter tube was calculated from photocurrent measurements made on a coupled photomultiplier-uv image converter tube combination. The photomultiplier tube (D-716) was an EMR Model 541E-05M having a trialkali photocathode with a response peak of .084 A/W at 4100 A. (Response curve included in Appendix VI). The uv image converter tube was exposed to 2537 A incident radiation from a pen-ray lamp. The relationship of Gr, Gp (photon gain) and G_e (electron gain) is outlined below:

 $G_r = \frac{\text{output in watts}}{\text{input in watts}}$ at a given λ in Angstrom units

=
$$\sigma_{\mathbf{k}} \, \mathbf{v}_{\mathbf{eff}} \, \mathcal{E}$$

where σ_k is the uv cathode output in A/W at 1216 $^{\rm A}$ $V_{\rm eff}$ is the uv image tube effective acceleration voltage ε is the phosphor efficiency in W/W.

$$G_p = \frac{\text{photons out}}{\text{photons in}}$$
 at a given λ in Angstrom units

= Q.E.
$$V_{eff}$$
 = $G_r \frac{\lambda \text{ out}}{\lambda \text{ in}} = \frac{4500 \text{ Å}}{1216 \text{ Å}}$

$$G_e = \frac{electrons from uv image converter tube}{electrons from photomultiplier cathode}$$

=
$$V_{eff}$$
 to $k = \sqrt{P(\lambda)S(\lambda)d\lambda}$

$$= v_{eff} t^{-2} 0.850$$

where t = the coupling factor (uv tube to photomultiplier) was measured as being 0.6

= phosphor efficiency in W/W

M_S = spectral matching factor computed from spectral curves of P-11 phosphor and photomultiplier tube (D-716) = 0.850

 σ_2 = photomultiplier tube cathode response at 4100 Å = .084 A/W

$$\therefore \mathcal{E} = \frac{G_e}{V \times .043}$$

Values of G_{e} , G_{r} and G_{p} for the uv image converter tubes at various operating voltages are tabulated in Figure 12.

4. PACKAGING

4.1 Potting

One of the design goals was to maintain minimum length and diameter consistant with the primary objectives of resolution and linearity. The tube dimensions achieved permit an overall package including photomultiplier magnet of 4" nominal diameter and 4-1/2" length. Sufficient space exists between the kovar ring O.D. to bring both leads out the phosphor end of the tube. The lead insulation has been tested at 50 kv and by use of "flying leads" voltage breakdown and corona problems are eliminated in the vicinity of the tube.

A fiberglass housing with end caps is used to contain the silastic potting material and sufficient spacing is available around the rings so that adequate voltage insulation is provided between the rings and permanent magnet to permit 50 kv operation.

4.2 Magnet

Initial testing was performed using a solenoid type magnet permitting continuously variable magnet field strengths to 450 gauss. With an overall tube length of 3.5" and recessed input and output windows, magnet edge effects are minimized with the 6" long solenoid. Also, since the image size is 1" diameter, variations in the paraxial field of the 3" magnet are not severe.

In making the transition to the permanent magnet there are dimensional limitations because of magnet availability without resorting to special order magnets. The most promising magnet appeared to be a ring configuration consisting of two 2" long cemented rings having an O.D. of 4" and an I.D. of 3". Two such magnets were ordered at a paraxial field of 175 gauss. Field strength test of these magnets using a precision gaussmeter indicated a 550 gauss

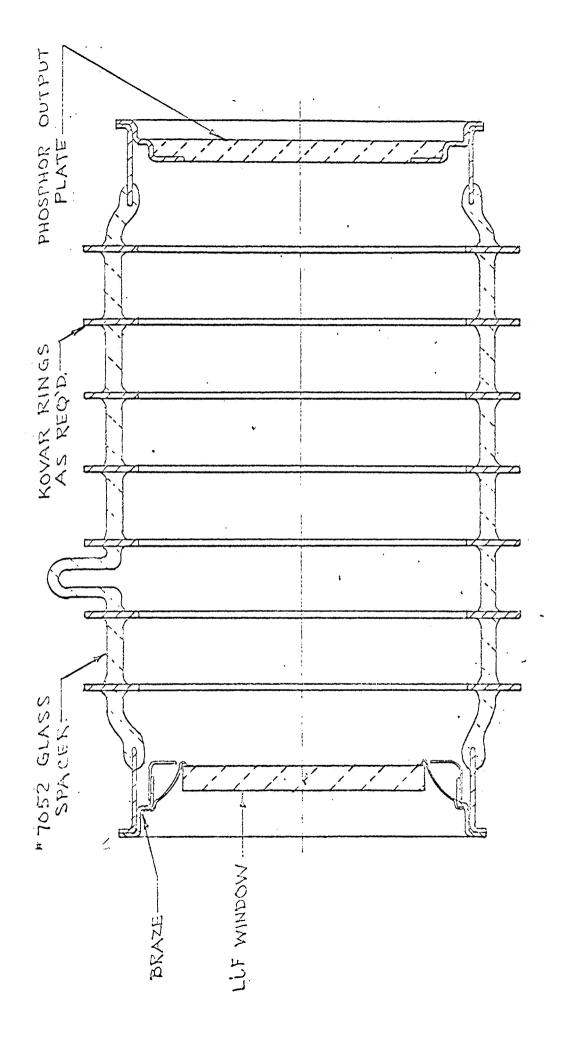
field in the center which dropped rapidly to 30-50 gauss at the edge. Poor linearity was obtained during operation of image tubes in these magnets. One magnet was separated by heating the epoxy cement. Various lengths of cold rolled steel rings were inserted between the two halves and improved operation was attained with a 1/4" thick section. The measured field strength was still too high at 250 gauss for 1st node operation and 2nd node operation was obtained on tubes operated in the permanent magnet configuration. A plot of magnet field strength is shown in Figure 13.

CONCLUSION

On the basis of test results obtained on completed tubes, the design objectives were essentially met. The paraxial resolution requirement of 50 lp/mm was exceeded but at the expense of some reduction in gain which is a result of the use of a high resolution phosphor. This is an area where trade-offs between resolution and gain can be varied to achieve the desired objectives.

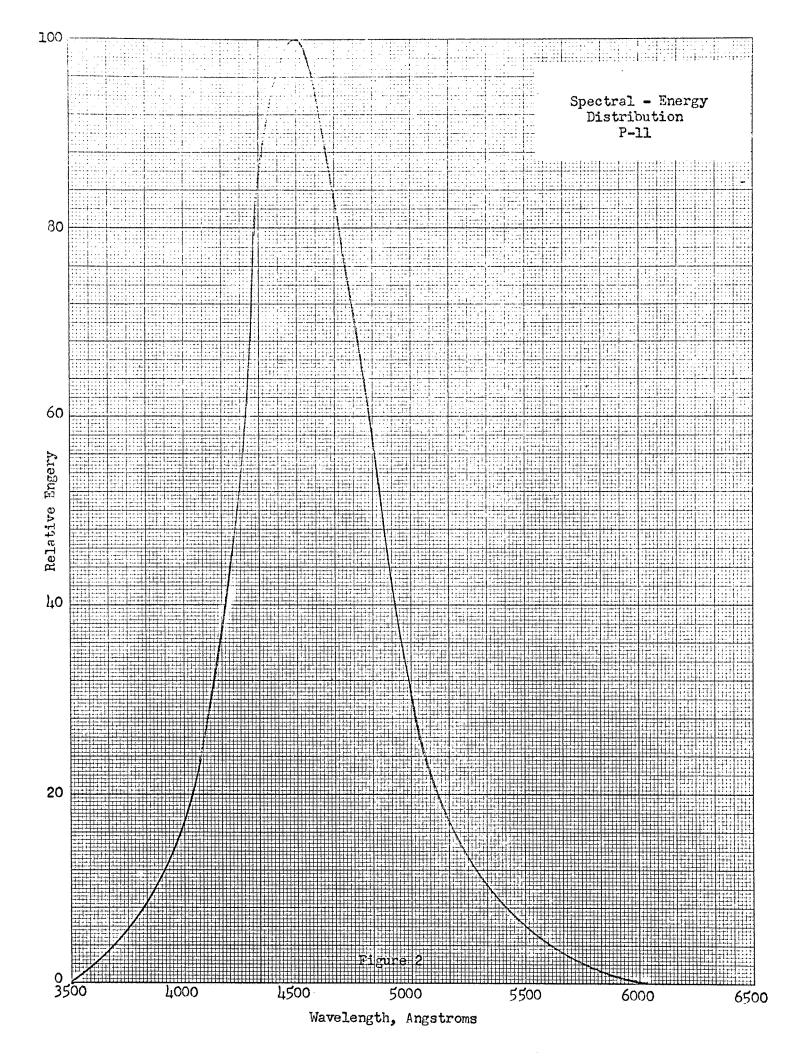
A quantum efficiency of 10% was realized at 1216 Å with a 10^4 reduction in response at wavelengths of 3000Å and longer using a CsI photocathode. Completed tubes were free of spurious background and operation to 30 kv is possible with the proper magnet.

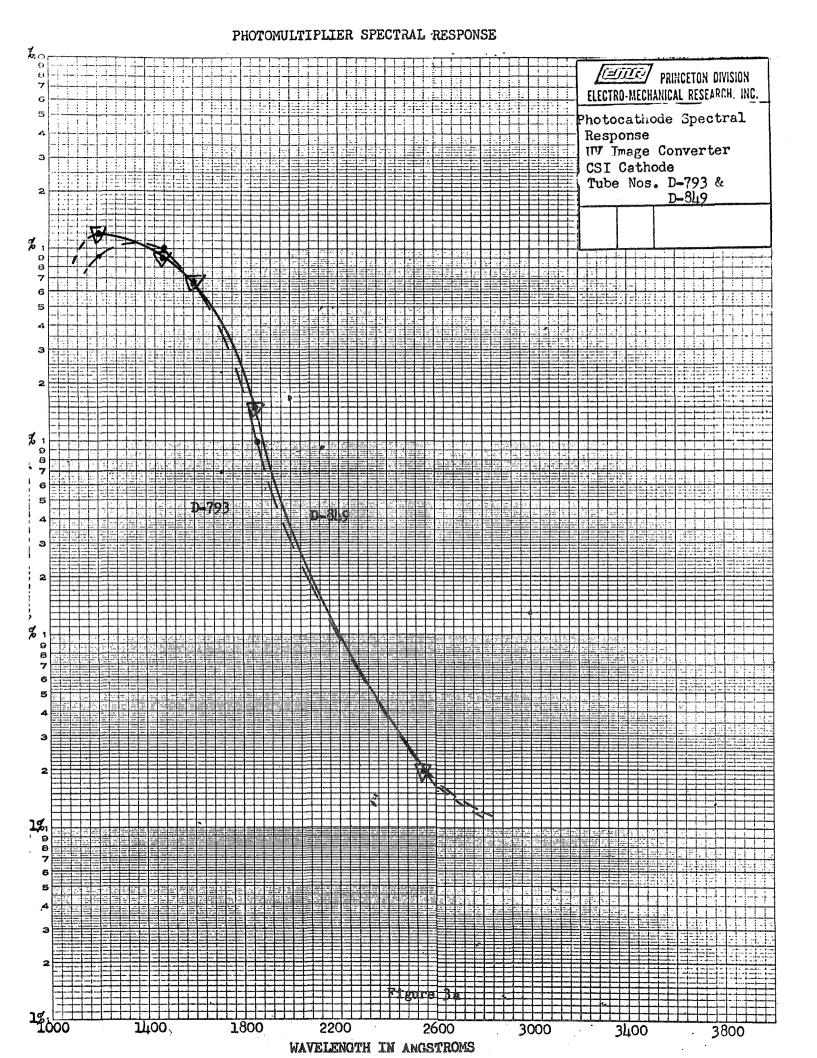
Overall package dimensions are well within the design objective of a maximum 6" diameter and 6" length.

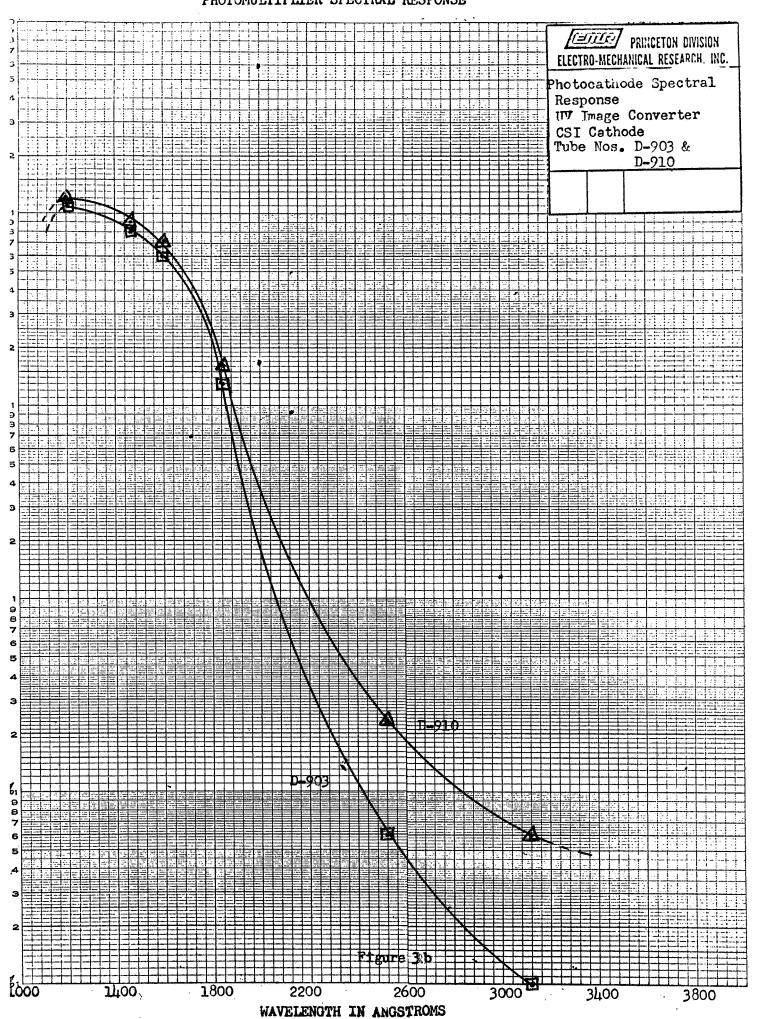


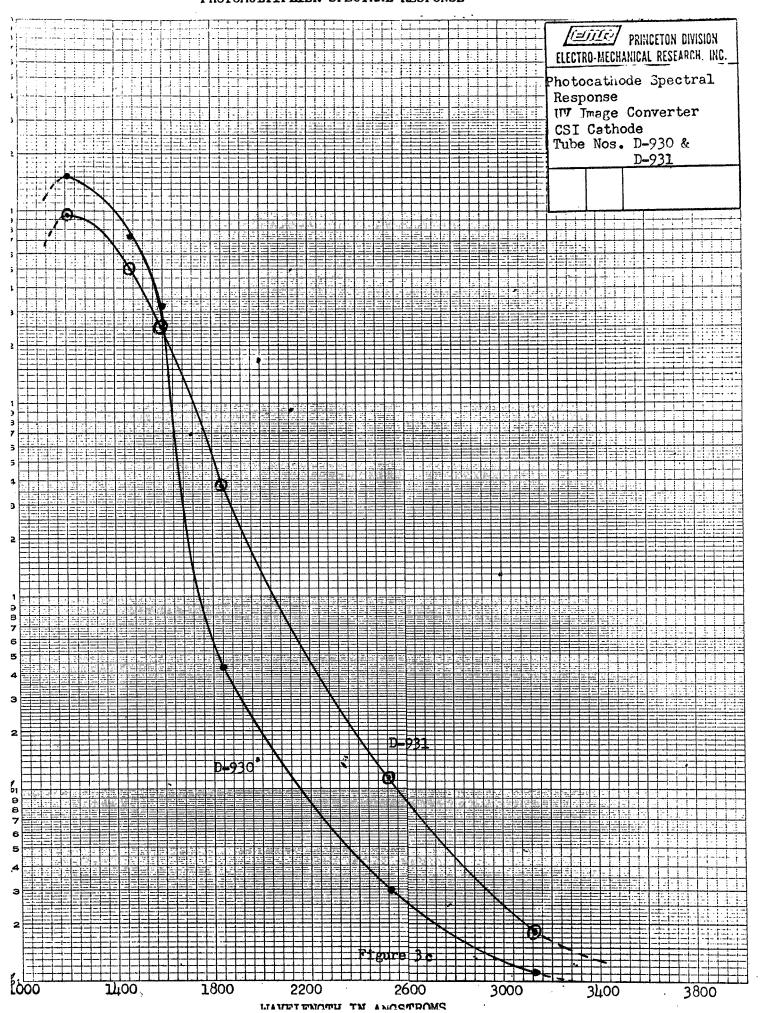
TUBE DRAWING RX SIZE

FIGURE









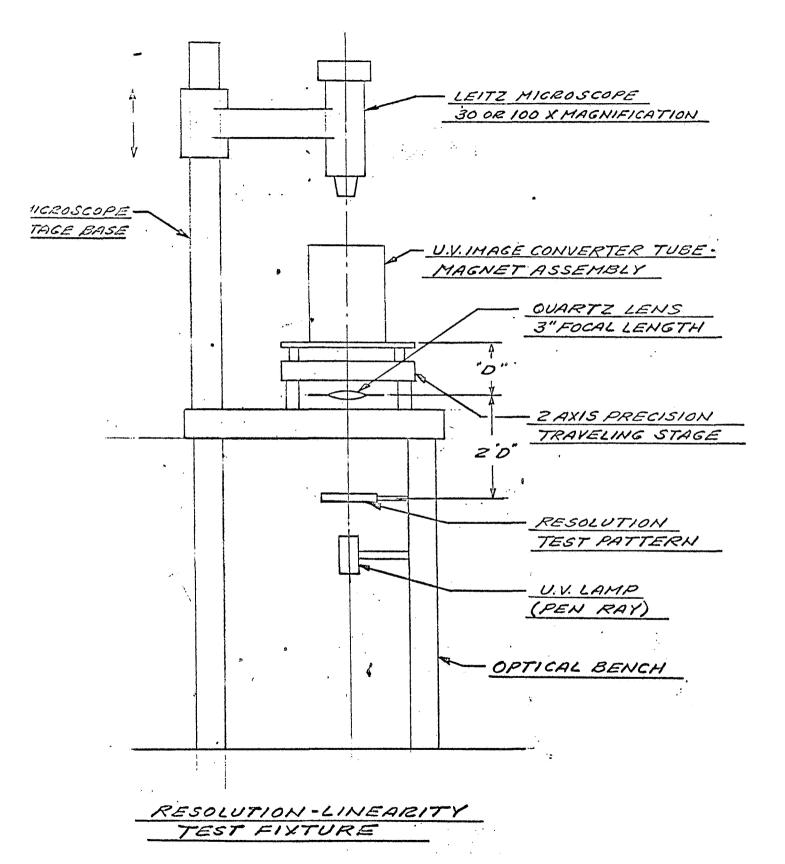


Figure 4

	Position	Location
	2 3	Center Left edge (1/2" from center) Right edge (1/2" from center)
30000	2, 5 6	1/4" above center 1/4" left of center 1/4" right of center

1		2	-		1	P_{ζ}	iloc	- 1353	ş	
Tube	Focus	Focus Coil	Focus Coil		encontraction,	Bal	2012	ŢĿ.		jermonen e
Voltage (kv)	Node	Current (ma)	Voltage (V)	non-language and a language	3	7.	3		5:	ne Green
10	Nl	9?	200	٠	31	64	54	72	72	72
10	\mathbb{H}_2	189	430	8	81	72	72	72	72	72
10	R3	280	600	/mem	31	72	72	72	72	72
15	NI .	123	250	15/i	91	72	72	81	81	81
7.5	M2	240	500		91	72	72	82	31	31
20	Mį	143	300	2	91	72	72	81	32	82.
20	N2	275	550	138	91	72	72	81	31	3%
25	NI	157	330	0.31	81	72	91	82	32	SI
30	Nj.	175	370	9	81	SI	81	82	81	32.
8	M3	Permanar	i it magnet	03 1	71			i .	64	
17	N ₂	operation		9	91	46	54	91	91.	92.

NOTE: Resolution measurements were made using a 2:1 minified optical image of the AF resolution test pattern as an input to the photocathode.

FIGURE 5
Summary of Resolution
Measurements on D-933 Rb₂Te

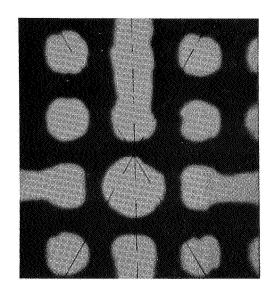


Fig. 6 (a)
D-930 P.M. at 15 KV
Linearity Test Pattern
Scale: lcm = .215mm

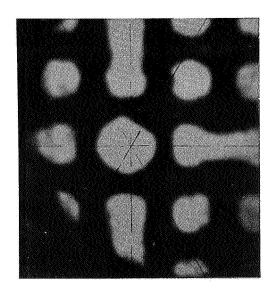


Fig. 6 (b)
D-931 P.M. at 16 KV
Linearity Test Pattern
Scale: lcm = .215mm

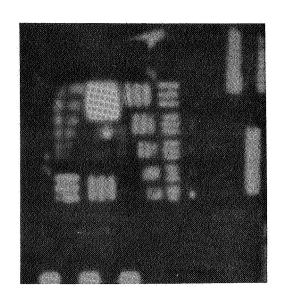


Fig. 6 (c)
D=933 P.M. at 20 KV
AF Resolution Test Pattern
Visual Resolution 91 LP/mm
ASA 10,000 Film at 5 sec. exp.
Camera Bellows Extended

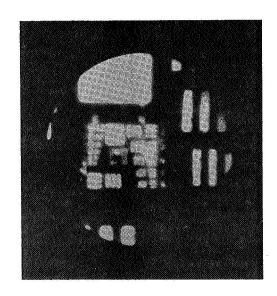


Fig. 6 (d)
D-933 P.M. at 20 KV
AF Resolution Test Pattern
Visual Resolution 91 LP/mm
ASA 10,000 Film at 2 sec. exp.
Camera Close to Microscope

FIGURE 6

MICROPHOTOGRAPHS OF OPERATING TUBES

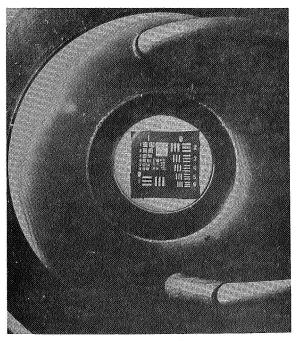


Fig. 7 (a)
Tube D-933 Rb₂Te
P.M. Operation at 20 KV
f 45 at 2.5 sec. exposure

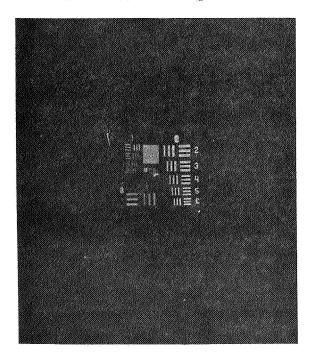


Fig. 7 (c)
D-930 CsI
P.M. Operation at 15 KV
f 16 at 30 sec. exposure

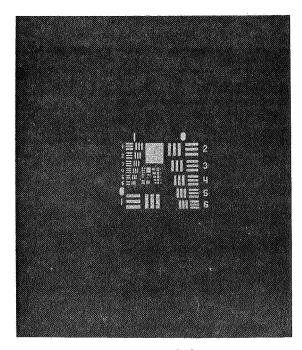


Fig. 7 (b)
D-933 P.M. Operation at 20 KV
Same as 7 (a) without side light
f 145 at 4 sec. exposure

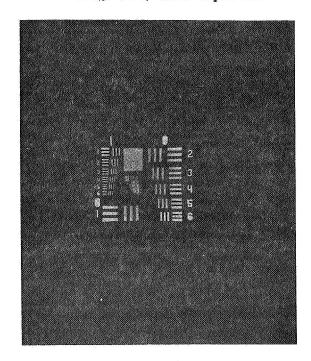


Fig. 7 (d)
D-931 CsI
P.M. Operation at 16 KV
f 16 at 30 sec.

FIGURE 7

PHOTOGRAPHS OF OPERATING TUBES
AF RESOLUTION TEST PATTERN AGAINST INPUT WINDOW
WITH 2537% ILLUMINATION (32 LP/mm RESOLUTION)
POLAROID #510 FILM ASA 10,000

TUBE #D-930
P.M. Operation at 19.5 KV

TUBE #D-931
P.M. Operation at 19.8 KV

Horizontal Position Input Sig. (rm)	Output Sig.	Output Sig.	Output Sig.	Output Sig.
	Displacement	Displacement	Displacement	Displacement
	Hor.	Vert.	Hor.	Vert.
13 12 10 98 76 54 32 10 12 13 12 11 12 13 14 15 16 17 18 19 11 12 11 12 11 12 11 12 11 12 11 12 14 15 16 16 17 18 18 18 18 18 18 18 18 18 18 18 18 18	13 51 13 13 13 13 13 14 14 14 14 14 14 14 14 14 14 14 14	2.36 2.04 1.83 1.61 1.41 1.22 1.07 9 .75 .61 .43 .32 .14 0 .11 .26 .43 .54 .75 .97 1.67 1.77 1.93 2.26 2.147	1.72 1.50 1.32 1.29 1.13 1.07 .97 .97 .45 .32 .11 0.17 .36 .50 .64 .78 .91 1.00 1.18 1.29 1.50 1.75 1.93 2.15	.b2 .32 .17 0 .107 .14 .13 .12 .11 .14 .05 .02 0 .05 .07 .11 .11 .11 .11 .11 .12 .14 .21 .25

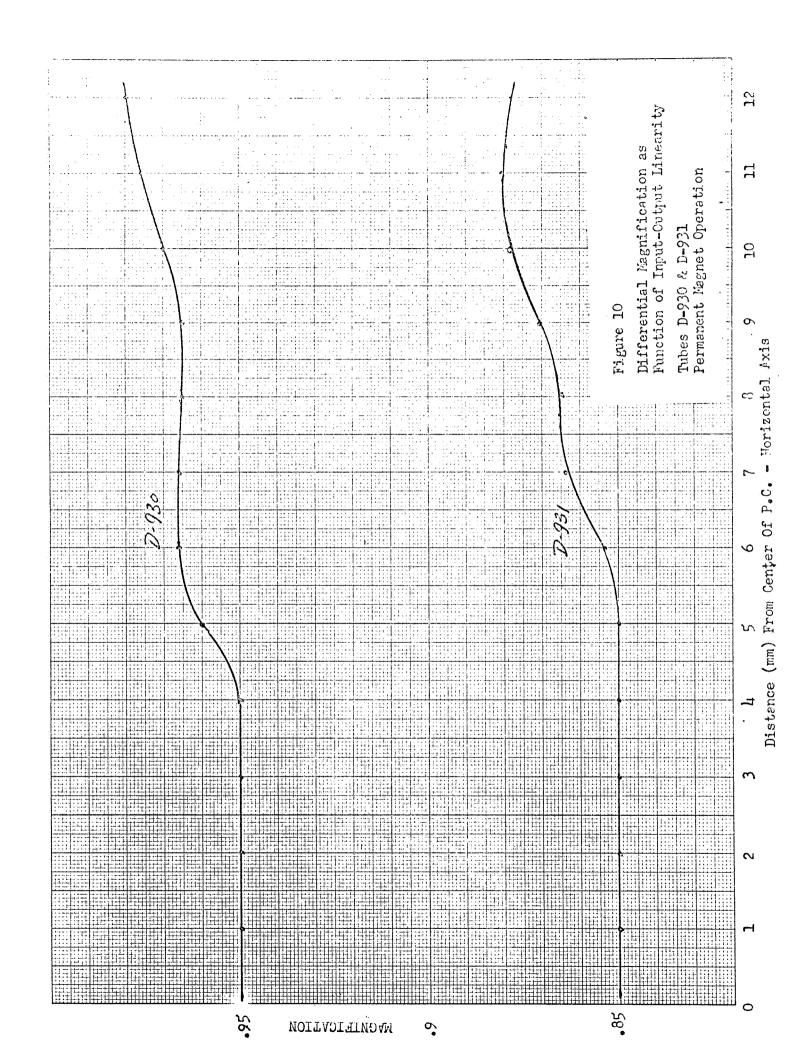
FIGURE 8

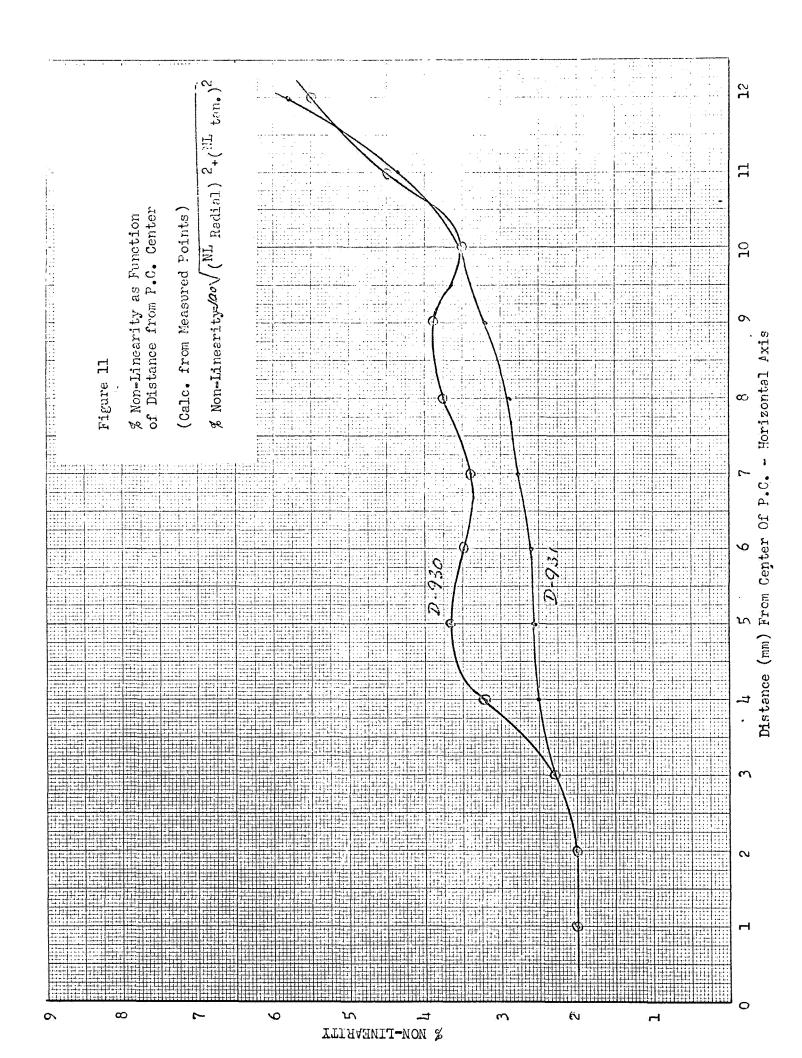
TABULATION OF MEASURED INPUT-OUTPUT

SIGNAL LINEARTTY

TUBES D-930 & D-931 (PERM. MAGNET OPERATION)

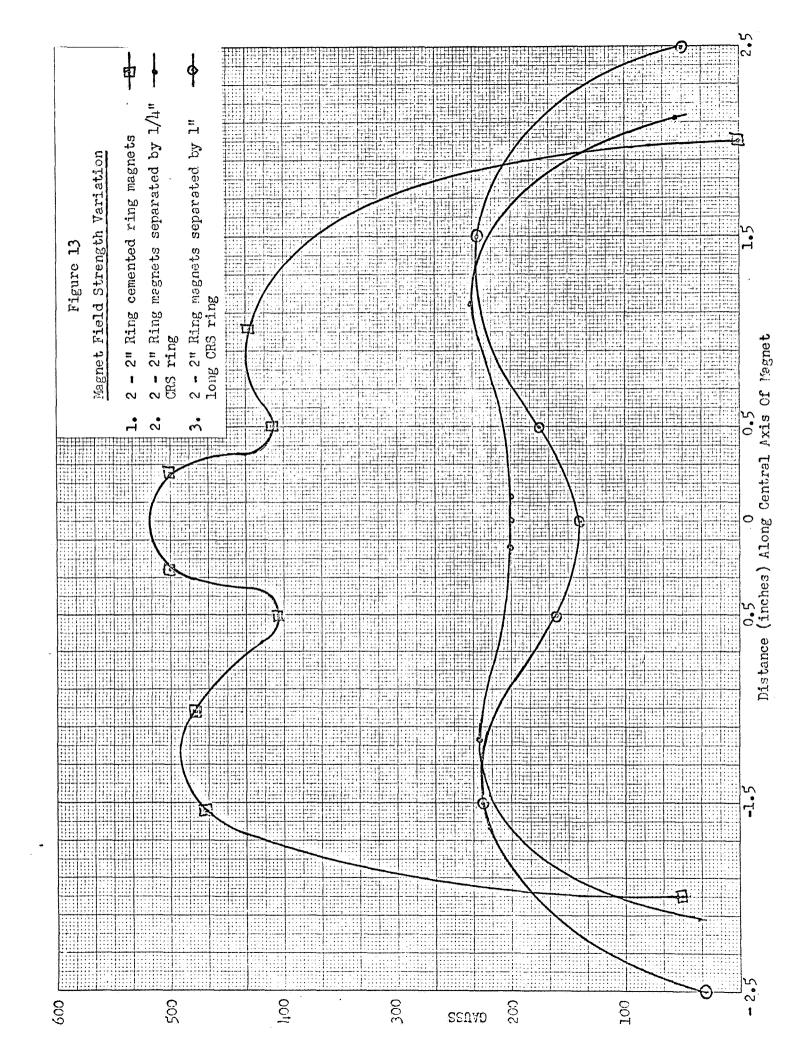
Distance (mm) From Center of P.C. - Horizontal Axis





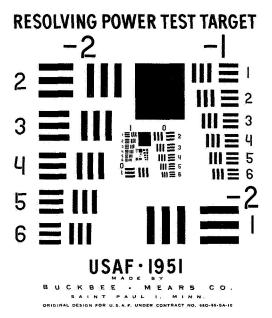
Q.E.	Accelerating Voltage KV	Ge (জন্≲)	(CATC)	Gr (CALC) - \7 1216\	Gp (CALC) ° >=12164		
UV IMAGE TUBE D-930 CsI							
1216Å = 0.15 2537Å = .00003	15 20 25	32•7 43 45	.051 .050 .042	11.4 15 15.7	42•5 56 59•4		
	н ү	TMAGE TUBE	D - 931 CsI				
1216A = .095 2537A = .000015	15 20 25	20.8 28 32.3	.032 .032 .030	4.5 6.1 7.1	16.9 22.7 26.5		
UV IMAGE TURE D-933 Rb ₂ Te							
1216A = .09 2537A = 0.1	15 20 25	43 53 58	.068 .062 .054	10.2 12.4 13.5	38 46 .2 50 .3		
UV IMAGE TUPE D-910 CsI							
1216Å = 0.12 2537Å = .00023	15 20 25	48•2 56 55	.075 .065 .051	13.5 15.6 15.3	50•3 58 57		
FIGURE 12							

TABULATION OF GAIN FOR UV IMAGE CONVERTER TUBES



<u>APPENDICES</u>

I.	Air Force Resolution Test Pattern
II.	Description & Analysis of Air Force Test Pattern
III.	Description & Analysis of Air Force Test Pattern
IV.	Description & Analysis of Air Force Test Pattern
V.	Tube Drawings
VI.	Spectral Response of 541E-05M Photomultiplier Serial No. D-716



APPENDIX I

PREPARED BY

BUCKBEE MEARS COMPANY

ST. PAUL 1, MINN.

U. S. A. F. resolution chart data

NOMENCLATURE AND SPECIFICATIONS

Interval—a line or a space.

Unit-a line and the adjacent space.

Pattern-three lines and two included spaces.

Element—an arrangement of two patterns set at right angles to each other and separated by one unit width.

The proportionality of the line and element dimensions is given by the ratio of the unit widths of two subsequent elements. This ratio shall be the sixth root of two. At the head of every group shall be a group number indicating the number of li/mm of the largest pattern within the group in terms of powers of two. For example, a group number K-3 shall indicate eight li/mm for the largest pattern of this group. The group numbers shall be whole numbers, for example—1, 0, 1 etc. Within a group, every element shall be designated by an element number n=1 (number I belonging to the largest element) through number 6 (number 6 belonging to the smallest element). The resolving power R represented by the element n of group K of the target can then be calculated from the equation. R=2K plus n-1

Thus element I of group —2 has 0.25 li/mm, element I of group —I has 0.5 li/mm, and element I of group 0 has I li/mm.

The range of the target shall include ten target groups from 0.25 to 227.5 li/mm or from group —2 to group 7.

	ROUP —2 _,	GROUP —I		
(1) .25 li. m/m	interval = .07874 Unit = .15748 Element .94488 × .3937	(1) .50 li. m/m	Interval = .03937 Unit = .07874 Element .47244 × .19685	
(2) .280625 li. m/m	Interval = .07014699 Unit = .14029398 Element .84176388 × .35073495	(2) .56125 li. m/m{	Interval = .03507349665 Unit = .0701469933 Element .4208819598 × .17536748325	
(3) .317475 li. m/m ——	Interval = .06200488225 Unit = .1240097645 Element .744058587 × .31002441125	(3) .63495 li. m/m{	Interval == .0310024411 Unit == .0620048822 Element .3720292932 × .1550122055	
(4) .356175 li. m/m ——{	Interval = .0552677756 Unit = .1105355513 Element .6632133078 × .27633887825	(4) .71235 li. m/m{	Interval = .0276338878 Unit = .0552677756 Element .3316066536 × .138169439	
(5) .3994 li. m/m{	Interval = .0492864296 Unit = .0985728592 Element .5914371552 × .246432148	(5) .7988 li. m/m	Interval = .0246432148 Unit = .0492864296 Element .2957185776 × .123216074	
(6) .44545 li. m/m	Interval == .04419126725 Unit == .0883825345 Element .5302952124 × .2209663385	(6) .8909 li. m/m	Interval == .0220956336 Unit == .0441912672 Element .2651476032 × .110478168	

APPENDIX III

GROUP+0 Interval = .019685	
1	
(2) Interval = .01753674832 Unit = .03507349665 Element .2104409799 × .087683741625 (3) Interval = .01753674832 (2) 2.245 li. m/m	
(3) (Interval = .01550122056 (3) (Interval = .0077506102	
1.2599 li. m/m Unit = .03100244113	8
(4) Interval = .01381694391 (4) Interval = .00690847191 Unit = .02763388783 Unit = .01381694391 Un	
(5) 1.5874 li. m/m	
(6) Interval = .01104781681 (6) Interval = .0055239084 Unit = .02209563362 Unit = .01104781681 Unit = .0104781681 Unit = .01104781681 Unit	٠
GROUP+3	
(1) { interval = .00492125 Unit = .0098425 8 li. m/m Element .0295275 × .012303125	
(2) 4.49 li. m/m — {	10
	 .
(3)	571 42 55
[3]	
	89 979 9475 926 852

APPENDIX IV

GROUP+4	GROUP+5			
(1) Interval = .0012303125 Unit = .002460625 Element .01476375 × .0061515625	(1) 32 li. m/m {			
(2) Interval = .00109604677 17.96 li. m/m {	(2) Interval = .000548023385 Unit = .00109604677 Element .00657628062 × .002740116925			
(3) Interval = .000969826285 20.3184 li. m/m — {	(3) Interval = .0004844131425 40.6368 li. m/m			
(4) Interval = .000363558994 22.7952 li. m/m Unit = .001727117989 Element .010362707934 × .0043177949725	(4) Interval = .000431779497 Unit = .000863558994 Element.0051813053964 × .0021588772485			
(5) Interval = .000770100463 Unit = .001540200926 Element .009241205556 × .003850502315	(5) Interval = .0003850502315 Unit = .000770100463 Element .004620602778 × .0019252511575			
(b) 28.5088 li. m/m —— { Interval = .000690488550 Unit = .001380977101 Element .008285820606 × .0034524252525	(6) Interval = .000345244275 57.0176 Unit = .00069048855 Element .0041429313 × .001726221376			
GROUP+6	GROUP+7			
(1) Interval = .000307578125 Unit = .00061515625 Element .0036909375 × .001537890625	(1) Interval = .0001537890625 Unit = .000307578125 Element .00184546875 × .0007689453125			
(2) Interval = .0002740116925 Unit = .000548023385 Element .00328814031 × .0013700584625	(2) Interval = .0001370058463 Unit = .0002740116926 Element .0016440701556 × .0006850292315			
(3) 81.2736 li. m/m —— {	(3) Interval = .0001211032856 Unit = .0002422065713 Element .0014532394278 × .00060551642825			
(4) Interval = .0002158897485 Unit = .000431779497 Element .002590676982 × .0010794487425	(4) Interval = .0001079448743 182.3616 li. m/m			
(5) Interval = .0001925251157 102.2464 li. m/m	(5) Interval = .0000962625578 204.4928 li. m/m			
(6) Interval = .0001726221377 114.0352 li. m/m Unit = .0003452442754 Element .0020714656524 × .0008631106885	(6) Interval = .0000863110688 228.0704 li. m/m			
	Interval == .000065616666 Unit == .00013123333 0078739998 × .000328083326 0157479996 × .0065616666			

